# QSCA

## QUICK SHAFT-LOCKING CLAMPS (Pneumatic)

### R⇔₩S



★One Point Clamping by spring pressure / Unclamping by air pressure

| Body / Cover Plate  | O-Ring         |
|---|----------------|
| A5052 aluminum alloy<br>Sand blasting finish<br>Anodized<br>Natural | Nitrile rubber |

| Part Number | d  | H2 | L  | w  | н     | dı                            | Ρ  | W1 | H1 |
|-------------|----|----|----|----|-------|-------------------------------|----|----|----|
| QSCA10-N    | 10 |    |    |    |       | N44                           |    |    |    |
| QSCA12-N    | 12 | 12 | 45 | 35 | 35 62 | IVI4<br>Counterbore depth 4.5 | 30 | 8  | 28 |
| QSCA14-N    | 14 |    |    |    |       |                               |    |    |    |
| QSCA15-N    | 15 |    |    |    | MC    |                               |    |    |    |
| QSCA16-N    | 16 | 19 | 58 | 40 | 40 80 | IVID<br>Counterbore depth 5.5 | 35 | 10 | 35 |
| QSCA20-N    | 20 |    |    |    |       |                               |    |    |    |

| Part Number | Holding Torque<br>(N·m) | Sliding Load<br>(N) | Weight<br>(g) | Shaft Dia.<br>(h6-h9) |
|-------------|-------------------------|---------------------|---------------|-----------------------|
| QSCA10-N    | 1                       |                     | 230           | φ10                   |
| QSCA12-N    | 1.2                     | 150                 |               | φ12                   |
| QSCA14-N    | 1.4                     |                     | 225           | φ14                   |
| QSCA15-N    | 2.2                     |                     | 450           | φ15                   |
| QSCA16-N    | 2.4                     | 200                 | 450           | φ16                   |
| QSCA20-N    | 2.6                     |                     | 440           | φ20                   |

#### How To Use



Slide the clamp over the shaft at the unclamped mode, and then fix the body using the 2 mounting holes.

Screwing the plug completely into the hole allows locking the shaft.

#### Feature

- •Air pressure to be applied : 0.5 0.7MPa Recommended to use with a three-way valve.
- The mechanism of spring-pressure clamping and air-pressure unclamping prevents shaft-locking force from getting lowered.
- Connecting air plumbing to multiple Quick Shaft-Locking Clamps installed allows doing clamping/unclamping in one operation.

#### How to Operate





Supplying air allows compressing the spring to get the shaft unlocked.

Releasing the air allows getting the spring to work to lock the shaft.

#### Note

- •Use clean air by removing moisture and debris with an air dryer and air filter.
- · Impurities in the compressed air can cause malfunction.

