

DK2,FK2

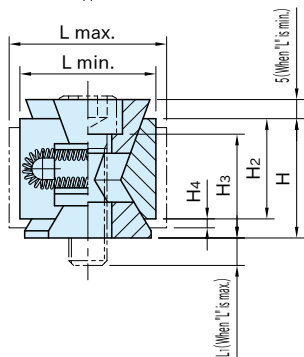
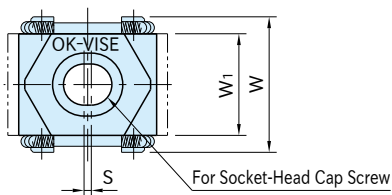
OK-VISE CLAMPS, DOUBLE WEDGE



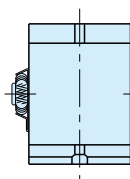
DK2-VT-W-F **FK2-VT-W-F**
(Smooth Jaw)



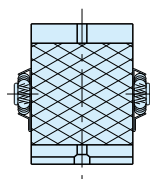
DK2-VT-W **FK2-VT-W**
(Serrated Jaw)



Body	Jaw
SKD61 steel Quenched and tempered HRC48-52	SKD61 steel Quenched and tempered Black oxide finish HRC48-52
Spring	Retaining Plate
SUS302 stainless steel	SUS301 stainless steel



DK2-VT-W-F
FK2-VT-W-F
(Smooth Jaw)



DK2-VT-W
FK2-VT-W
(Serrated Jaw)

Part Number	L		W	H		W ₁	S	H ₂	H ₄	H ₃	
	min.	max.		When "L" is max.	When "L" is min.					When "L" is max.	When "L" is min.
DK2-VT-W-F	41	48	41	31	36	30	2	30	5	16	29
DK2-VT-W	42	49		44	50					22	40
FK2-VT-W-F	58	66	56	44	50	42	3	42	6	22	40
FK2-VT-W											

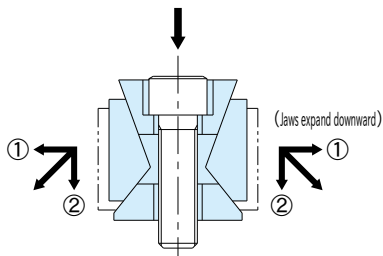
Part Number	L ₁		Socket-Head Cap Screw		Clamping Force (kN)	Allowable Screw Torque (N·m)	Weight (g)
	T-Slot Mounting	Tapped-Hole Mounting	T-Slot Mounting	Tapped-Hole Mounting			
DK2-VT-W-F	24	19	M12-40L	M12-35L	50	90	275
DK2-VT-W							
FK2-VT-W-F	38	33	M16-60L	M16-55L	90	200	730
FK2-VT-W							

Features

- The wedge construction allows easily exerting high clamping force just with turns of a hex wrench.
- Fastening with one bolt makes these clamps ideal for quick setup and part changes.

Application Examples

Refer to the "Application Examples" page.



- ① Horizontal pressure against parts
- ② Vertical pressure preventing part lift