CP-TCW

ADJUSTABLE-TORQUEWRENCHES

IMAO R⊕#S

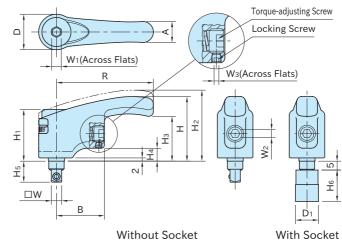




Type

CP-TCW-S

CP-TCW



Chrome plated

With Socket

Orange

Handle Ratchet Adapter Socket SCM440 steel SCM415 steel SCM435 steel Quenched & tempered Carburized-hardened Quenched & tempered Painted Cr-V chrome-vanadium steel

Black oxide finished | Black oxide finished

| (| | _ |
|---|----------------|---|
| | | |
| | W ₄ | |
| | | |

Socket Dimension

| | Size | | W | R | Н | D | H ₁ | H ₂ | Нз | H ₄ | H ₅ | А | В | W ₁ | W ₂ | Wз |
|--|------------|----|-----|----|----|----|----------------|----------------|------|----------------|----------------|----|----|----------------|----------------|-----|
| | CP-TCW | 6 | 6.0 | 60 | 40 | 22 | 32 | 44 | 27.5 | 8 | 13 | 13 | 30 | 6 | 5 | 2 |
| | CP-TCW-S 8 | 8 | 6.3 | 75 | 48 | 26 | 38 | 52.5 | 33 | 9 | 13 | 15 | 37 | 8 | 6 | 0.5 |
| | | 10 | 9.5 | 90 | 57 | 32 | 45 | 62.5 | 39.5 | 10.5 | 16.5 | 18 | 39 | 10 | 6 | 2.5 |

| Size | | Torque Range (N·m) | | | |
|----------|----|-----------------------|--|--|--|
| CP-TCW-S | 6 | 1~3.5 | | | |
| | 8 | 2~5.4 | | | |
| | 10 | 3~8 | | | |

■Without Socket

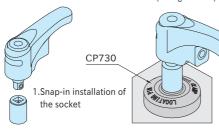
| Part Number | Weight (g) |
|-------------|---------------|
| CP-TCW 6 | 166 |
| CP-TCW 8 | 284 |
| CP-TCW10 | 467 |

■With Socket

| Part Number | W4 | D ₁ | H ₆ | Weight (g) |
|-------------|----|----------------|----------------|------------|
| CP-TCW 6-S | 10 | 13.8 | 25 | 183 |
| CP-TCW 8-S | 13 | 17.8 | 23 | 314 |
| CP-TCW10-S | 17 | 23.8 | 30 | 529 |

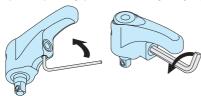
How To Use

Can be used as a tightening tool for CP730 ONE-TOUCH FLEX LOCATOR CLAMPERS (Hexagon Head).



How To Set Torque

The preset torque is roughly set to its maximum tightening torque.



1. Loosen the locking screw.

2. Turn the hex key CCW to fine adjust the torque-adjusting screw.



- 3. Measure the torque with a torque wrench.
- · Connect a torque wrench on the Adjustable-Torque Wrench.
- •Turn the handle in the tightening direction and fine adjust the depth of torque-adjusting screw to reach to the handle clicking position at desired torque.



Reference

See ATCL ADJUSTABLE-TORQUE HANDLES page for further information.

Related Product

CP730 ONE-TOUCH FLEX LOCATOR CLAMPERS (Hexagon Head)

Part Number

CP-TCW 10-S

CP-TCW 6-S **8-S**

Proper ONE-TOUCH FLEX LOCATOR CLAMPERS

CP730-0939LH | CP730-0939SH CP730-1246LH | CP730-1246SH CP730-1656LH | CP730-1656SH

Click

CP-TCW

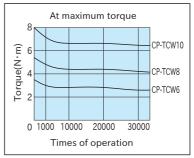
2. Turn the handle to clamp.

The handle clicks to indicate completed tightening at desired torque.

Technical Information

- ·For initial several thousand operations, the tightening torque will decrease. (See the graph below) Measure the torque regularly, and fine adjust the depth of torque-adjusting screw as needed.
- •The tightening torque can vary. (Max.±15%) Not recommended for precise torque management.

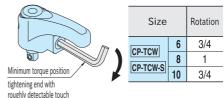
Torque Performance Graph



Note

·Do not overtighten or overloosen the torqueadjusting screw.

■ Reference Torque Adjusting Range



- •To reach approx, the min torque, loosen the torque adjusting screw to the same end surface level of the body, then tighten it until you feel light touch of stop. (Ensure that the torque adjusting screw does not protrude from the body when loosening it.)
- ·To reach approx. the max torque, rotate the torque adjusting screw depending on the above table from the approx. min torque as instructed previously.