

BK2,DK2,FK2

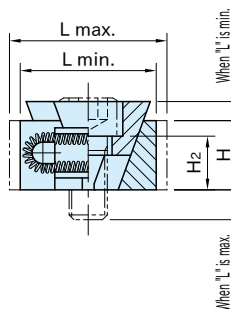
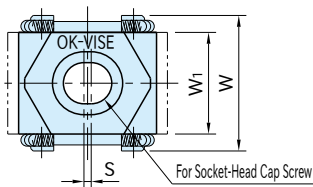
OK-VISE CLAMPS, SINGLE WEDGE



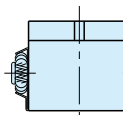
BK2-VT-F **DK2-VT-F**
FK2-VT-F (Smooth Jaw)



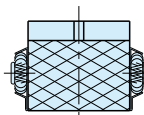
BK2-VT-S **DK2-VT**
FK2-VT (Serrated Jaw)



Body	Jaw
SKD61 steel Quenched and tempered HRC48-52	SKD61 steel Quenched and tempered Black oxide finish HRC48-52
Spring	Retaining Plate
SUS302 stainless steel	SUS301 stainless steel



BK2-VT-F
DK2-VT-F
FK2-VT-F
(Smooth Jaw)



BK2-VT-S
DK2-VT
FK2-VT
(Serrated Jaw)

Part Number	L		W	H	W ₁	S	H ₁	H ₂	
	min.	max.						When "L" is max.	When "L" is min.
BK2-VT-F	27	31	29	15	21	1	2.5	4	10
BK2-VT-S									
DK2-VT-F	42	49	41	22	30	2	4	5	14
DK2-VT									
FK2-VT-F	57	64	56	29	42	3	5	8	19
FK2-VT		65							

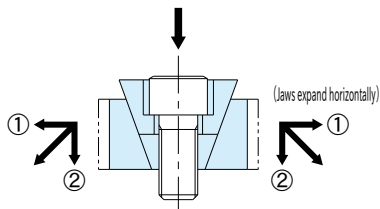
Part Number	L ₁		Socket-Head Cap Screw		Clamping Force (kN)	Allowable Screw Torque (N·m)	Weight (g)
	T-Slot Mounting	Tapped-Hole Mounting	T-Slot Mounting	Tapped-Hole Mounting			
BK2-VT-F	16	16	M 8-20L	M 8-20L	15	26	55
BK2-VT-S							
DK2-VT-F	25	20	M12-30L	M12-25L	30	90	180
DK2-VT							
FK2-VT-F	32	27	M16-40L	M16-35L	60	200	465
FK2-VT							

Features

- The wedge construction allows easily exerting high clamping force just with turns of a hex wrench.
- Fastening with one bolt makes these clamps ideal for quick setup and part changes.

Application Examples

Refer to the "Application Examples" page.



- ① Horizontal pressure against parts
- ② Vertical pressure preventing part lift