AMWF-W

PNEUMATIC CLAMPING LOCATORS





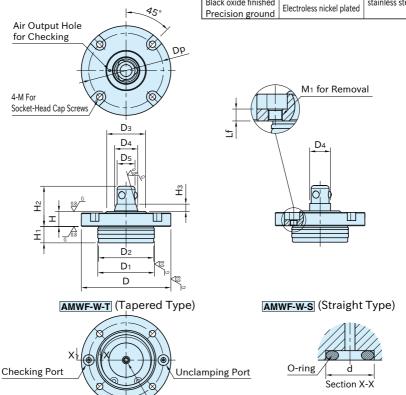


(Tapered Type)



(Straight Type)

Body	Cylinder	Ball
SCM440 steel Induction hardened Black oxide finished Precision ground	S45C steel Induction hardened Electroless nickel plated	SUS440C stainless steel



Reference

- ·How To Use PNEUMATIC FLEX LOCATORS
- ·How To Install PNEUMATIC FLEX LOCATORS

Note

Clamping Port

- ·Use clean air by removing moisture and debris with an air dryer and air filter.
- · Impurities in the compressed air can cause malfunction.

Size		D ₁ (g6)	D ₂	H ₁	D	Dз	H (±0.003)	М	Нз	D ₅ (-0.05)	H ₂	Lf		M 1	Dp
AMWF-W-T	40	48	47.5	15	70	38	12	M5	8	16	35	5	M6×1 ([Drilled Hole ∮5.2)	60
AMWF-W-S	50	58	57.5	19	85	48	15	M6	10	20	44	6	M8×1.25([Drilled Hole φ6.8)	72

Size		d	Furnished O-ring	Operating Air Pressure(MPa) *)	Clamping Force(kN)
AMWF-W-T	40	7.2	P4	0.5	4
AMWF-W-S	50	8.2	P5	0.5	6.3

Related Product

AMWF-BU LOCATING RECEIVERS

*) At least 0.45 MPa is required for unclamping. The maximum operating air pressure is 1 MPa.

AMWF-W-T (Tapered Type)

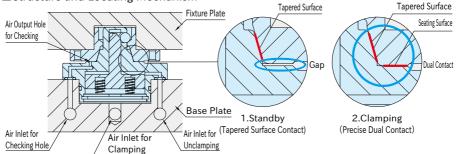
Part Number	D ₄	Weight (g)
AMWF40-W-T	24.5	450
AMWF50-W-T	31.5	820

AMWF-W-S (Straight Type)

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Part Number	D ₄	Weight (g)
AMWF40-W-S	20	440
AMWF50-W-S	26	810

Feature

■Structure and Locating Mechanism



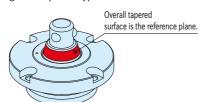
·When the air pressure is lowered by an air leakage, the wedge mechanism and the spring prevent prompt lowering of the clamping force.

Clamping Force at 0 Mpa Air Pressure (Clamping Force of Spring)

- ·AMWF40···1.2kN
- ·AMWF50···1.8kN
- · Can check if the fixture plate is clamped properly by applying air through the checking hole.
- ·Precise dual contact provides excellent locating repeatability at $3\,\mu\,\text{m}$.

■Functions

Locating with Tapered Type



Clamping with Straight Type

