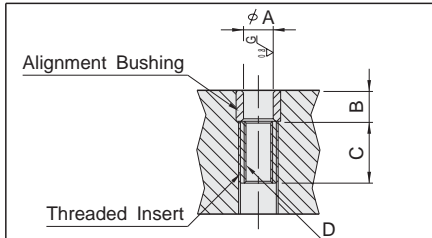


LOCATING PRINCIPLES

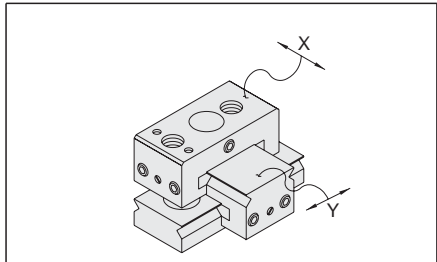
MTP Holes



Size	A(F7)	B	C	D
Standard	12	12.5	18	M12 x 1.75
Heavy	16	16.5	16	M16 x 2

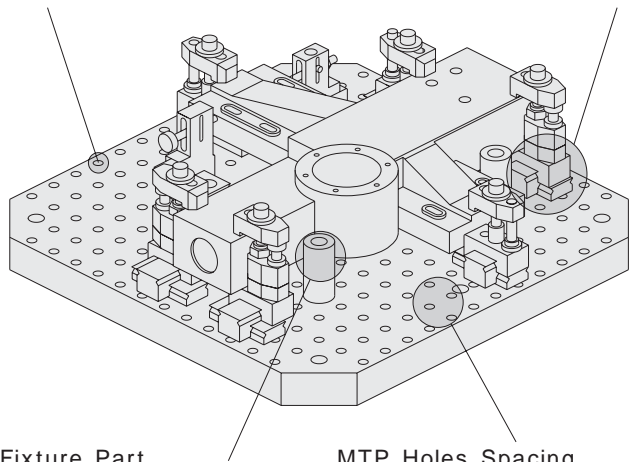
Every MTP hole has a double construction: a precision alignment bushing on top and a threaded insert on bottom.

Flexible Positioning

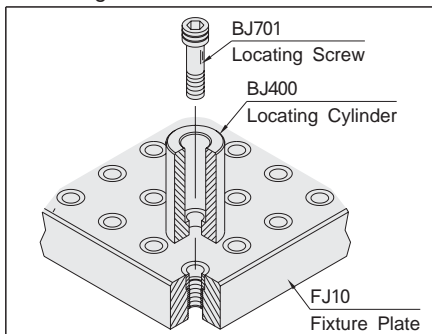


	Standard	Heavy
Travel	40	50

Sliding Units allow positioning a fixture part anywhere desired on the fixture plate.

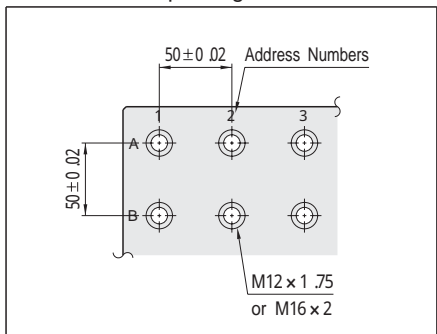


Locating a Fixture Part



Locating Screws allow locating and fastening Simultaneously.

MTP Holes Spacing



- MTP holes are spaced every 50mm ± 0.02.
- Every MTP hole is marked with a number and a letter. This grid-address system helps simplify fixturing instructions and fixture layout documentation.

Modular
Fixture Bases

Blank
Fixture Bases

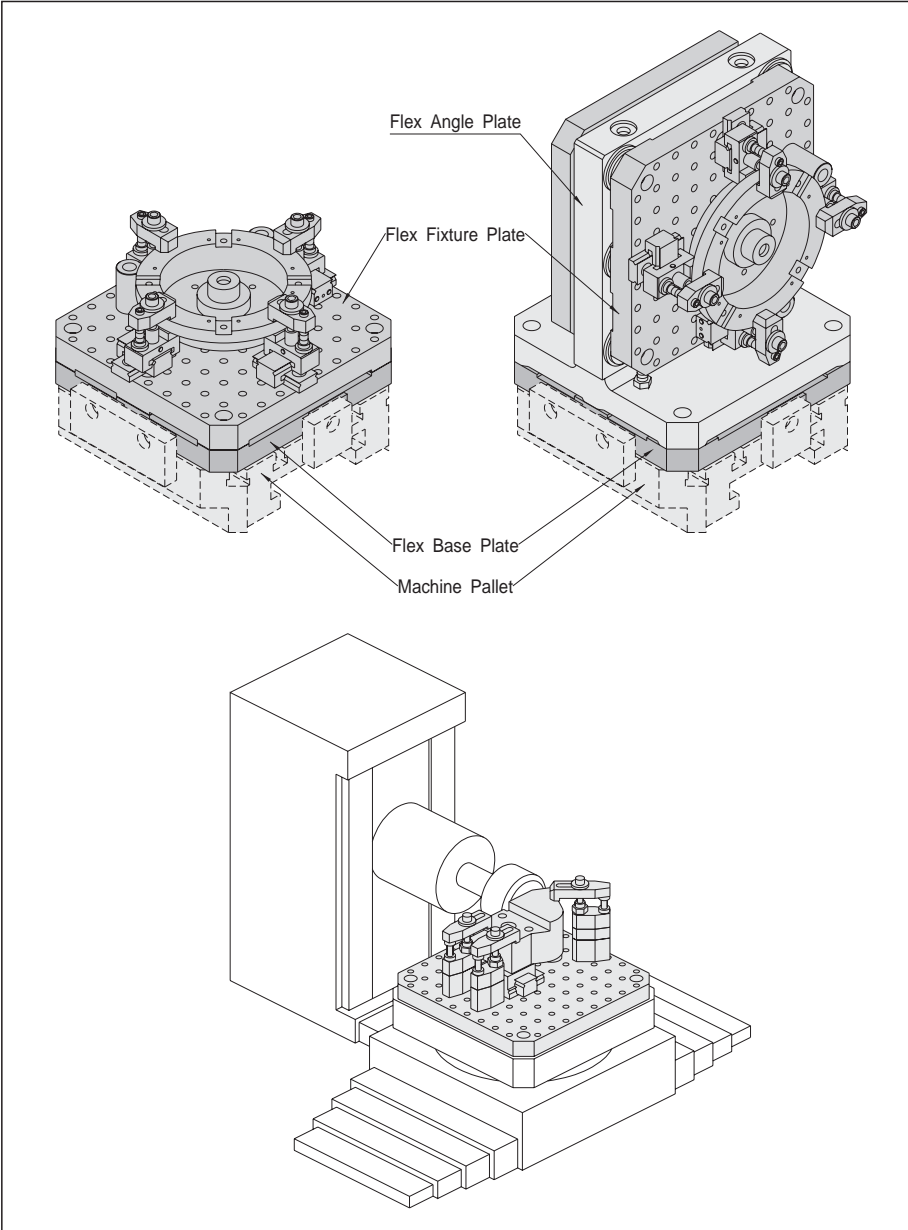
Quick-Change
Fixture Bases

Standard
Fixture Parts

Modular
Fixture Parts

One-Touch
Clamps

FIXTURING ADVANTAGE



- The Flex Fixture Plate can mount on the Flex Base Plate and Flex Angle Plate .
- This allows machining from five sides on the horizontal machining center , with the same fixture design , just by switching the fixture mounting base from the Flex Base Plate to the Flex Angle Plate .

Modular
Fixture Bases

Blank
Fixture Bases

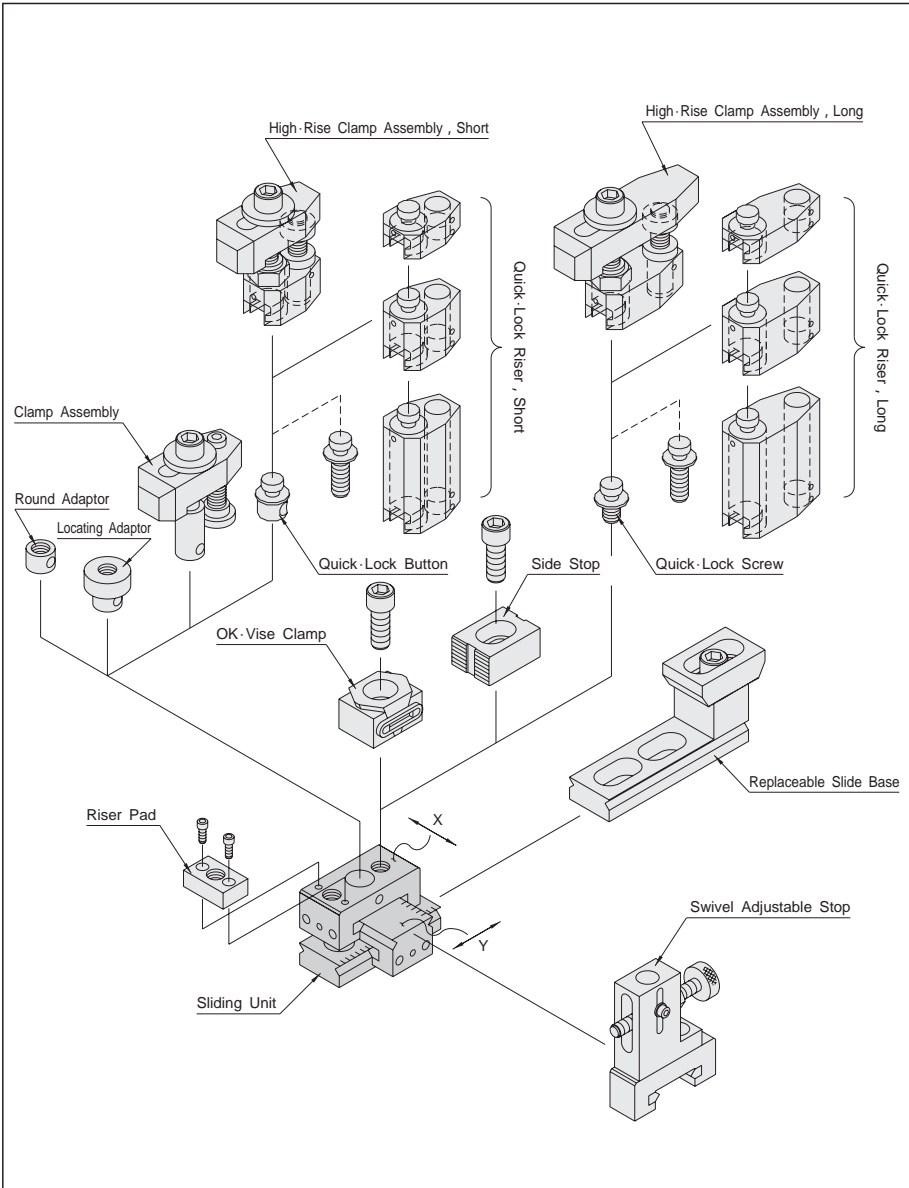
Quick-Change
Fixture Bases

Standard
Fixture Parts

Modular
Fixture Parts

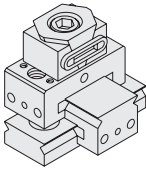
One-Touch
Clamps

PARTS CONFIGURATION

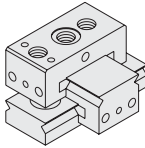


- A small assortment of fixture parts plus some mounting accessories offers flexible workholding .
- Sliding Units allow positioning fixture parts anywhere desired on the fixture plate .
- The graduated center and bottom blocks of the Sliding Unit allow quickly adjusting the position of a fixture part and recording sliding travels .
- Quick-Lock Risers allow raising a High-Rise Clamp Assembly in a matter of a second .

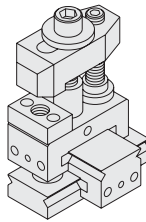
PARTS COMBINATION EXAMPLES



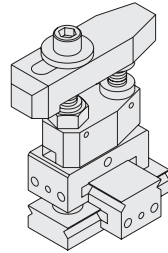
Sliding Unit
OK-Vise Clamp
Round Adaptor



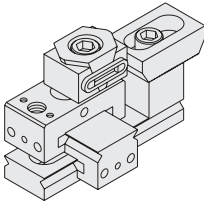
Sliding Unit
Round Adaptor



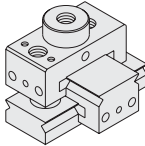
Sliding Unit
Clamp Assemblies
Riser Pad



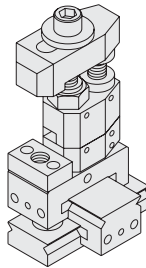
Sliding Unit
High-Rise Clamp Assembly, Long
Quick-Lock Riser, Long



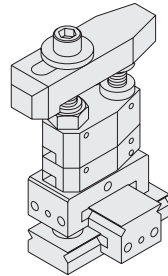
Replaceable Slide Base
Sliding Unit
OK-Vise Clamp



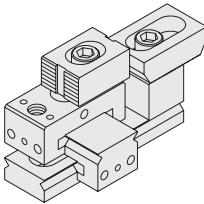
Sliding Unit
Locating Adaptor



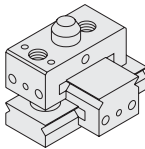
Sliding Unit
High-Rise Clamp Assembly, Short
Quick-Lock Riser, Short
Quick-Lock Button
Riser Pad



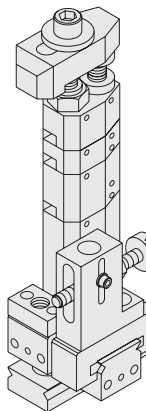
Sliding Unit
High-Rise Clamp Assembly, Long
Quick-Lock Riser, Long
Quick-Lock Screw, Short



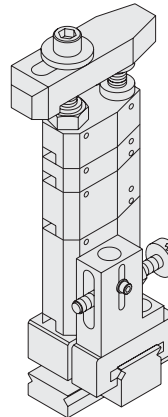
Replaceable Slide Base
Sliding Unit
Side Stop



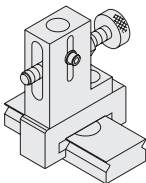
Sliding Unit
Custom Part Pin, etc. .)



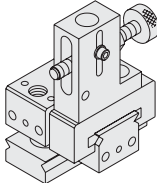
Sliding Unit
High-Rise Clamp Assembly, Short
Quick-Lock Risers, Short
Quick-Lock Buttons
Riser Pad
Swivel Adjustable Stop



Sliding Unit
High-Rise Clamp Assembly, Long
Quick-Lock Risers, Long
Quick-Lock Screws, Short
Swivel Adjustable Stop



Bottom Block of Sliding Unit
Swivel Adjustable Stop



Sliding Unit
Swivel Adjustable Stop

Modular
Fixture Bases

Blank
Fixture Bases

Quick-Change
Fixture Bases

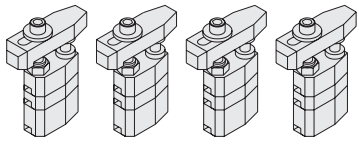
Standard
Fixture Parts

Modular
Fixture Parts

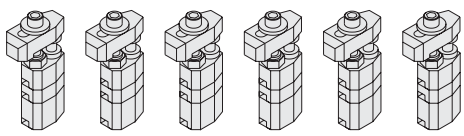
One-Touch
Clamps

FJ-KIT-A

FLEX STARTER KIT A



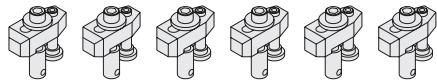
High-Rise Clamp Assemblies ,
Long + Quick-Lock Risers , Long



High-Rise Clamp Assemblies ,
Short + Quick-Lock Risers , Short



Quick-Lock Buttons



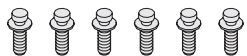
Clamp Assemblies



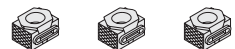
Quick-Lock Screws , Short



Side Stops



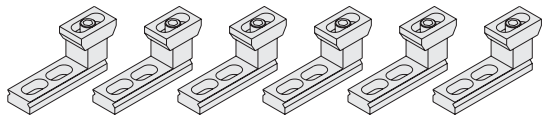
Quick-Lock Screws , Long



OK-Vise Clamps



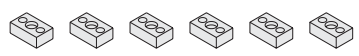
Round Adaptors



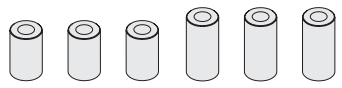
Replaceable Slide Bases



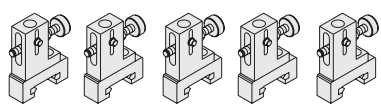
Locating Adaptors



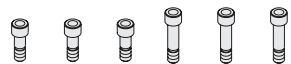
Riser Pads



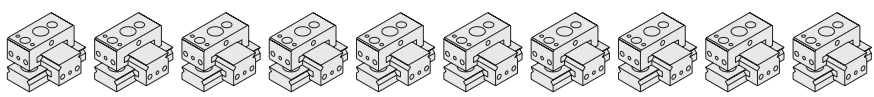
Locating Cylinders



Adjustable Swivel Stops



Locating Screws , Accurate

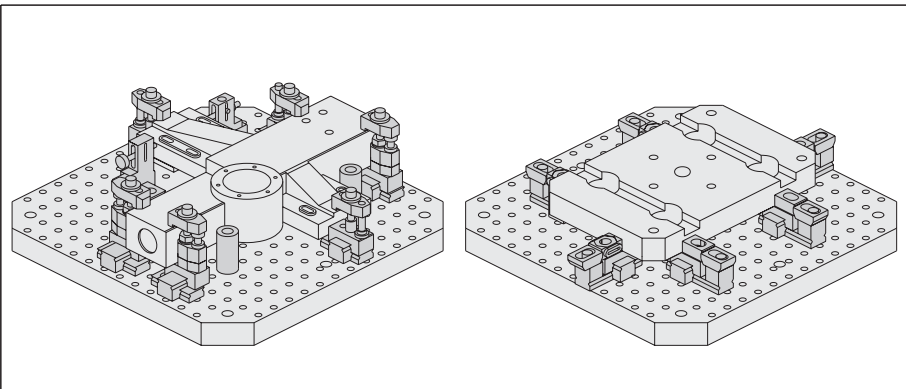


Sliding Units

Components in Starter Kit

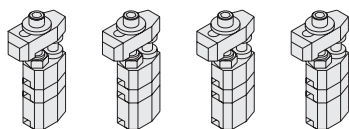
Description	Part Number		Qty . in Kit
	FJ-KIT-12A (Standard)	FJ-KIT-16A (Heavy)	
Sliding Units	FJ20-12050	FJ20-16063	10
Replaceable Slide Bases	FJ21-12050	FJ21-16063	6
Clamp Assemblies	FJ30-12023	FJ30-16025	6
High-Rise Clamp Assemblies, Short	FJ40-12050S	FJ40-16055S	6
High-Rise Clamp Assemblies, Long	FJ40-12050L	FJ40-16055L	4
Quick-Lock Risers, Short	FJ41-12025S	FJ41-16025S	6
	FJ41-12050S	FJ41-16050S	6
Quick-Lock Risers, Long	FJ41-12025L	FJ41-16025L	4
	FJ41-12050L	FJ41-16050L	4
Quick-Lock Buttons	FJ42-12001	FJ42-16001	6
Quick-Lock Screws, Short	FJ42-12002	FJ42-16002	6
Quick-Lock Screws, Long	FJ42-12003	FJ42-16003	6
Adjustable Swivel Stops	FJ50-12025	FJ50-16030	5
Side Stops	FJ51-12001	FJ51-16001	3
Locating Adaptors	FJ55-12030	FJ55-16040	4
Riser Pads	FJ60-12013	FJ60-16017	6
Round Adaptors	FJ70-12001	FJ70-16001	6
OK-Vise Clamps	DK2-VT	FK2-VT	3
Locating Cylinders	BJ400-12075	BJ400-16075	3
	BJ400-12100	BJ400-16100	3
Locating Screws, Accurate	BJ701-12045	BJ701-16055	3
	BJ701-12055	BJ701-16065	3

Comprehensive starter kits that allow fixturing small- to large-size square workpieces where clamping is needed at many places .

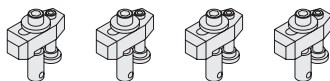


FJ-KIT-B

FLEX STARTER KIT B



High-Rise Clamp Assemblies ,
Short + Quick-Lock Risers , Short



Clamp Assemblies



Quick-Lock Buttons



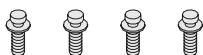
Side Stops



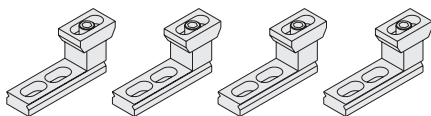
Quick-Lock Screws , Short



OK-Vise Clamps



Quick-Lock Screws , Long



Replaceable Slide Bases



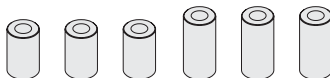
Round Adaptors



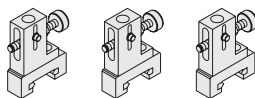
Riser Pads



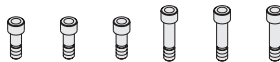
Locating Adaptors



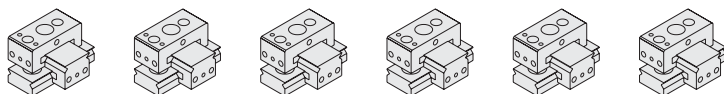
Locating Cylinders



Adjustable Swivel Stops



Locating Screws , Accurate

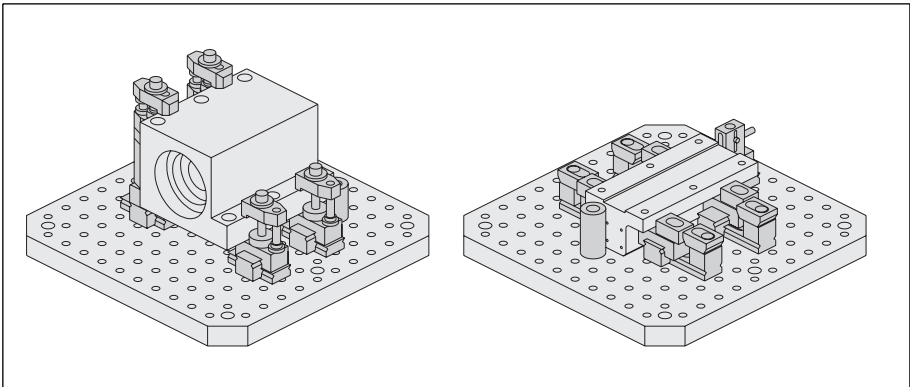


Sliding Units

Components in Starter Kit

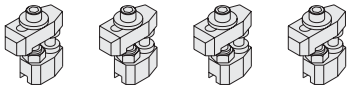
Description	Part Number		Qty . in Kit
	FJ-KIT-12B (Standard)	FJ-KIT-16B (Heavy)	
Sliding Units	FJ20-12050	FJ20-16063	6
Replaceable Slide Bases	FJ21-12050	FJ21-16063	4
Clamp Assemblies	FJ30-12023	FJ30-16025	4
High-Rise Clamp Assemblies, Short	FJ40-12050S	FJ40-16055S	4
Quick-Lock Risers, Short	FJ41-12025S	FJ41-16025S	4
	FJ41-12050S	FJ41-16050S	4
Quick-Lock Buttons	FJ42-12001	FJ42-16001	4
Quick-Lock Screws, Short	FJ42-12002	FJ42-16002	4
Quick-Lock Screws, Long	FJ42-12003	FJ42-16003	4
Adjustable Swivel Stops	FJ50-12025	FJ50-16030	3
Side Stops	FJ51-12001	FJ51-16001	2
Locating Adaptors	FJ55-12030	FJ55-16040	4
Riser Pads	FJ60-12013	FJ60-16017	4
Round Adaptors	FJ70-12001	FJ70-16001	6
OK-Vise Clamps	DK2-VT	FK2-VT	2
Locating Cylinders	BJ400-12075	BJ400-16075	3
	BJ400-12100	BJ400-16100	3
Locating Screws, Accurate	BJ701-12045	BJ701-16055	3
	BJ701-12055	BJ701-16065	3

Economical starter kits that allow fixturing small-to medium-size square workpieces where clamping is not needed at many places .

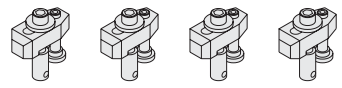
Modular
Fixture BasesBlank
Fixture BasesQuick-Change
Fixture BasesStandard
Fixture PartsModular
Fixture PartsOne-Touch
Clamps

FJ-KIT-C

FLEX STARTER KIT C



High-Rise Clamp Assemblies , Short



Clamp Assemblies



Quick-Lock Buttons



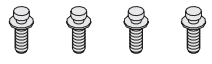
Round Adaptors



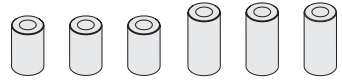
Quick-Lock Screws , Short



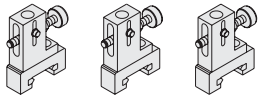
Riser Pads



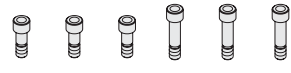
Quick-Lock Screws , Long



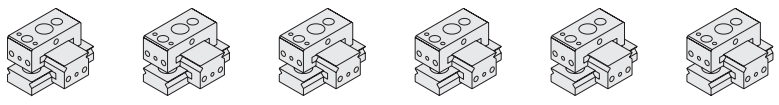
Locating Cylinders



Adjustable Swivel Stops



Locating Screws , Accurate

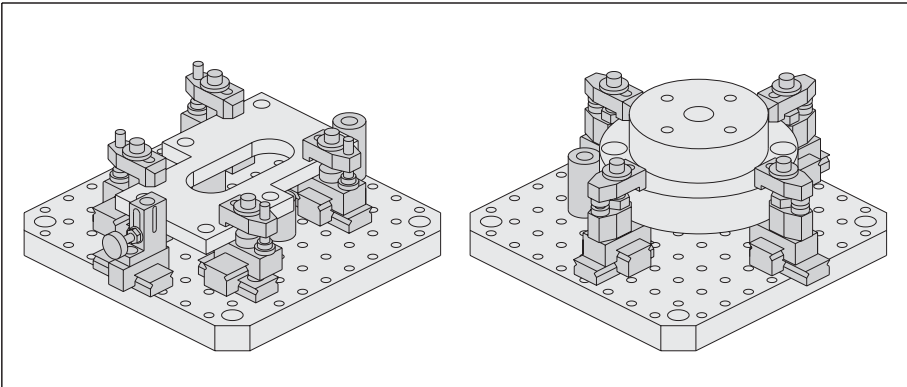


Sliding Units

Components in Starter Kit

Description	Part Number		Qty . in Kit
	FJ-KIT-12C (Standard)	FJ-KIT-16C (Heavy)	
Sliding Units	FJ20-12050	FJ20-16063	6
Clamp Assemblies	FJ30-12023	FJ30-16025	4
High-Rise Clamp Assemblies, Short	FJ40-12050S	FJ40-16055S	4
Quick-Lock Buttons	FJ42-12001	FJ42-16001	4
Quick-Lock Screws, Short	FJ42-12002	FJ42-16002	4
Quick-Lock Screws, Long	FJ42-12003	FJ42-16003	4
Adjustable Swivel Stops	FJ50-12025	FJ50-16030	3
Riser Pads	FJ60-12013	FJ60-16017	4
Round Adaptors	FJ70-12001	FJ70-16001	4
Locating Cylinders	BJ400-12075	BJ400-16075	3
	BJ400-12100	BJ400-16100	3
Locating Screws, Accurate	BJ701-12045	BJ701-16055	3
	BJ701-12055	BJ701-16065	3

Basic starter kits that contain a minimal amount of components needed to fixture plate-shaped workpieces .

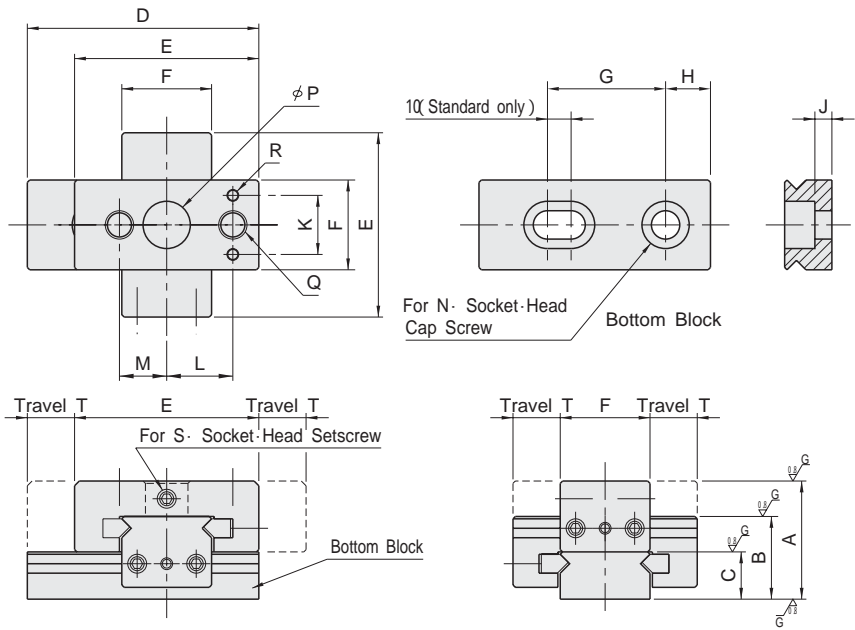


FJ20

SLIDING UNITS



Material: S45C steel
Heat treated
Precision ground
Black oxide finish



Part Number	A (±0.02)	B (±0.02)	C (±0.01)	D	E	F	G	H	J	K	L	M	N
FJ20-12050	50	35	20	98	78	38	40 to 50	19	5	25	28	20	M12
FJ20-16063	63	43	23	123	98	48	50	24	5	32	34	25	M16

Part Number	P (H8)	Q	R	S	T	Lateral Load Capacity (N)	Allowable Screw Torque(N·m)	Weight (kg)
FJ20-12050	20	M12×1.75-14 deep	M5×0.8-10 deep	M 8 × 1.25	20	4,000	8	1.42
FJ20-16063	25	M16×2 -19 deep	M6×1 -12 deep	M10×1.5	25	5,200	15	2.85

Modular
Fixture Bases

Blank
Fixture Bases

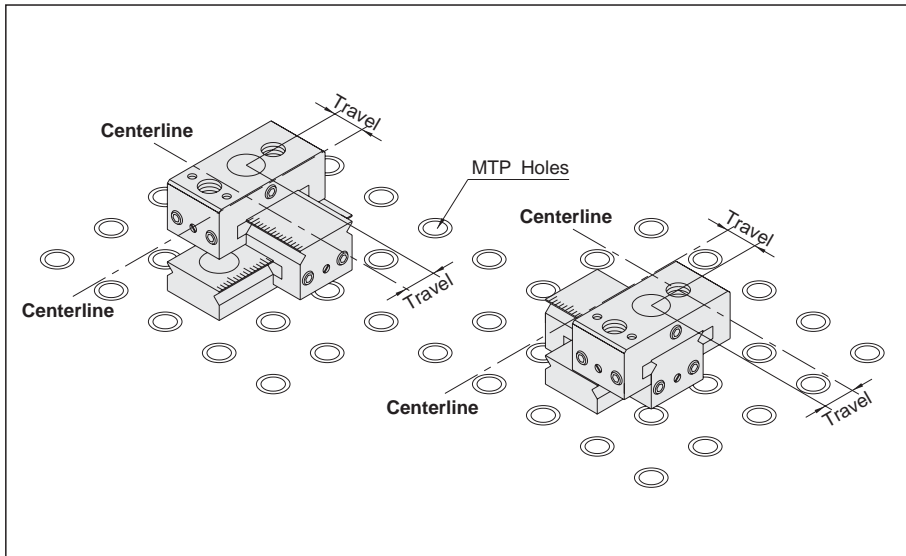
Quick-Change
Fixture Bases

Standard
Fixture Parts

Modular
Fixture Parts

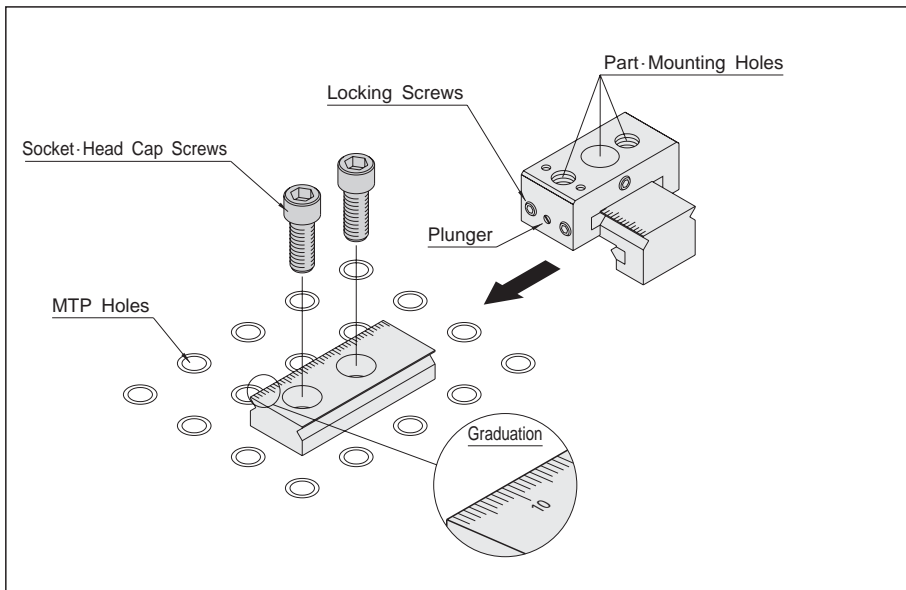
One-Touch
Clamps

Feature



Sliding Units allow positioning fixture parts anywhere desired on the fixture plate .

How To Mount



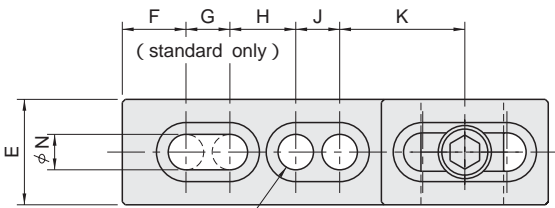
- Mount on the fixture plate using hex . socket-head cap screws .
- Tighten the locking screws to fasten the top or center block after positioning has been completed .
- The plungers allow adjusting sliding friction .
- The graduated center and bottom blocks allow not only reading their travels easily but recording their positions as part of documentation .

FJ21

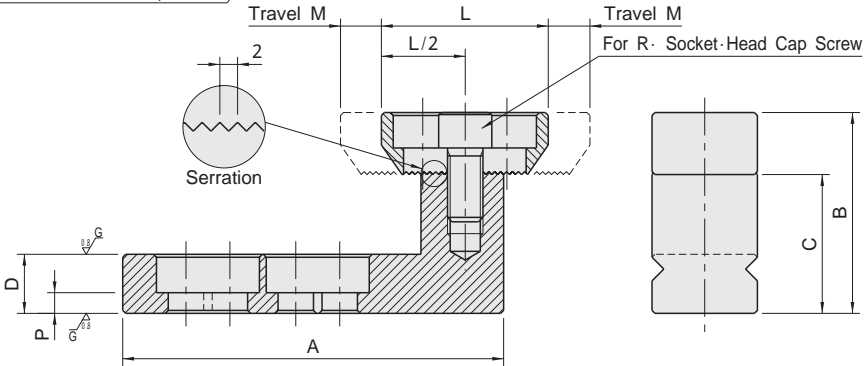
REPLACEABLE SLIDE BASES



Material: S45C steel
Heat treated
Precision ground
Black oxide finish



For Q- Socket-Head Cap Screws



Part Number	A	B	C	D (±0.01)	E	F	G	H	J	K	L	M
FJ21-12050	139	68	47	20	38	29	25	25	15	28	58	15
FJ21-16063	174	86	60	23	48	29	20	30	20	57	76	18

Part Number	N	P	Q	R	Weight (kg)
FJ21-12050	12	7	M12	M12x1.75 - 25L	1
FJ21-16063	16	5	M16	M16x2 - 30L	2.1

Modular
Fixture Bases

Blank
Fixture Bases

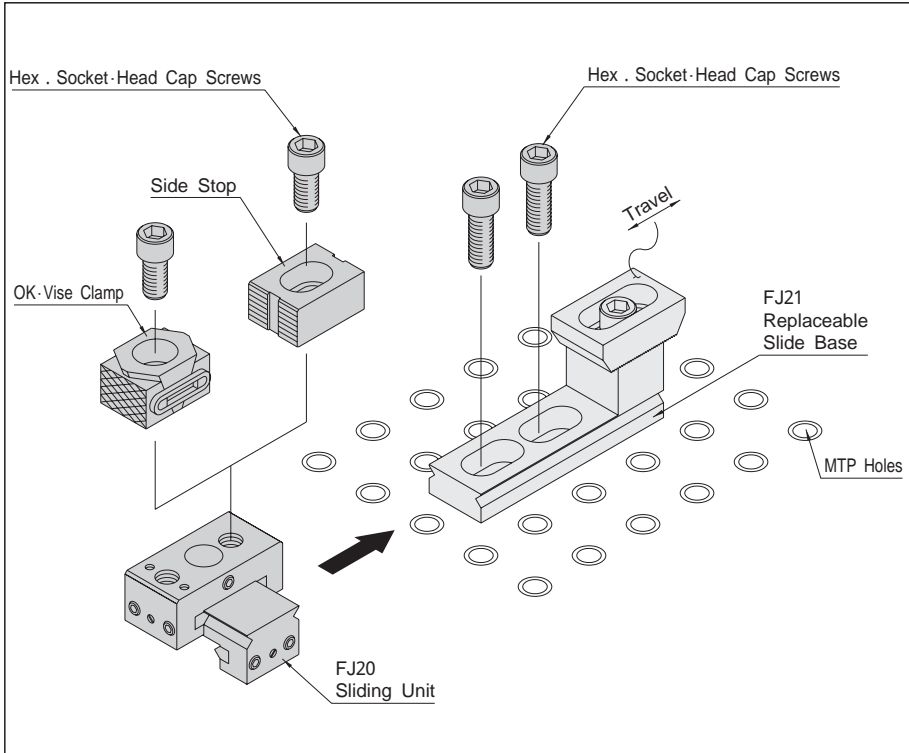
Quick-Change
Fixture Bases

Standard
Fixture Parts

Modular
Fixture Parts

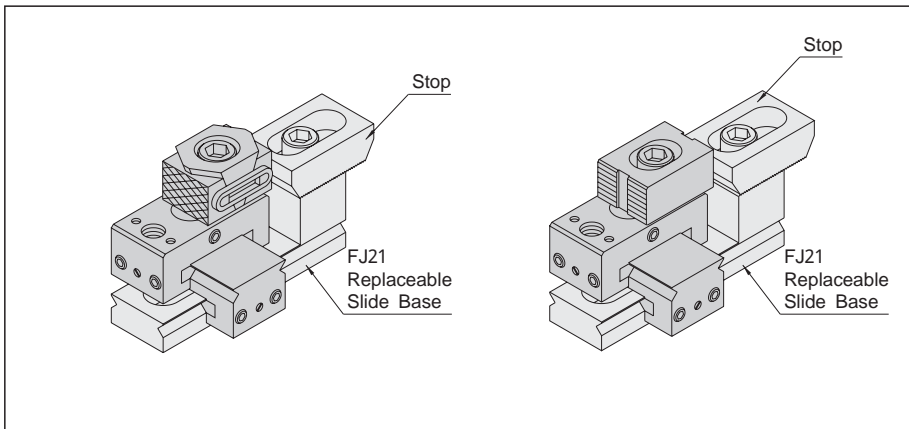
One-Touch
Clamps

How To Mount



- Backstop that prevents an OK-Vise Clamp or Side Stop mounted on the Sliding Unit from sliding back.
- Mount on the fixture plate using hex. socket-head cap screws.

Caution



- Ensure that the stop of the Replaceable Slide Base is in full contact with an OK-Vise Clamp or Side Stop.

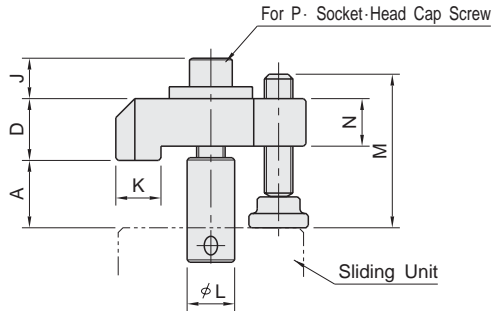
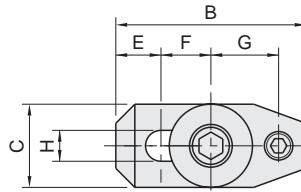
FJ30

CLAMP ASSEMBLIES



[Strap]
 Material:A7075 aluminum
 Anodized
 Natural colored

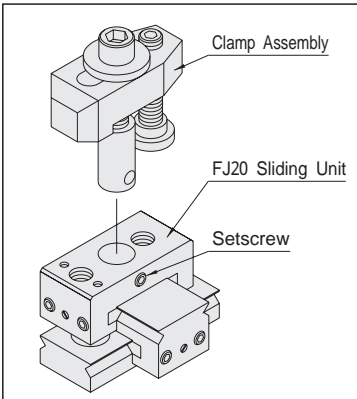
[Others]
 Material:S45C steel
 Heat treated
 Black oxide finish



Part Number	A	B	C	D	E	F	G	H	J	K	L	M
FJ30-12023	23 to 50	80	35	26	19	21	28.5	13	17	19	20	65
FJ30-16025	25 to 55	100	45	34	24	26	35	17	22	24	25	85

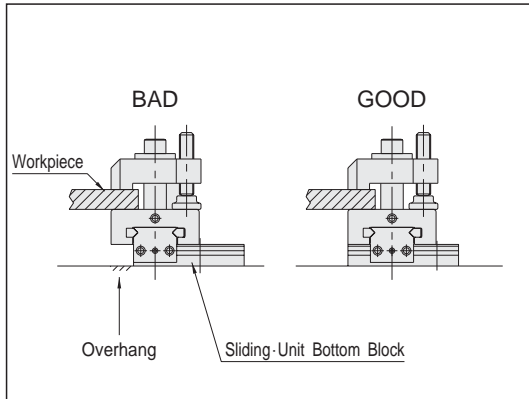
Part Number	N	P	Clamping Force (N) Min . . Max .	Allowable Screw Torque (N·m)	Weight (g)
FJ30-12023	20	M12 x 1.75 - 63L	12,000 - 18,000	73	350
FJ30-16025	27	M16 x 2 - 80L	21,000 - 30,000	130	740

How To Use



For fastening , tighten the setscrew .

Caution



The top block of the Sliding Unit must not extend beyond the edge of the bottom block when used to support a workpiece .

Modular
Fixture Bases

Blank
Fixture Bases

Quick-Change
Fixture Bases

Standard
Fixture Parts

Modular
Fixture Parts

One-Touch
Clamps

FJ40

HIGH-RISE CLAMP ASSEMBLIES



[Body]

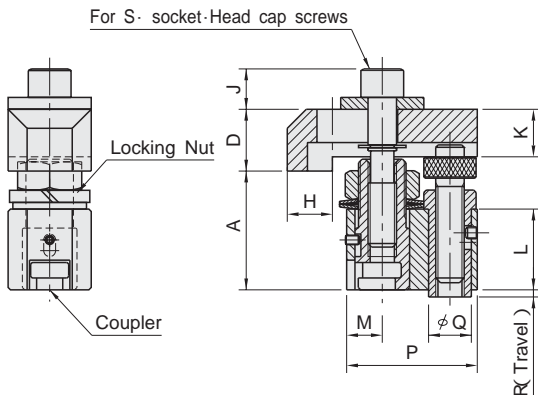
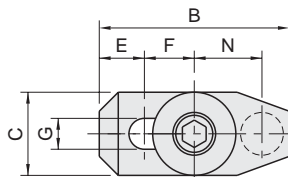
Material:A6061S-T6 aluminum
Anodized
Natural colored

[Strap]

Material:A7075 aluminum
Anodized
Natural colored

[Others]

Material:S45C steel
Heat treated
Black oxide finish



Modular
Fixture Bases

Blank
Fixture Bases

Quick-Change
Fixture Bases

Standard
Fixture Parts

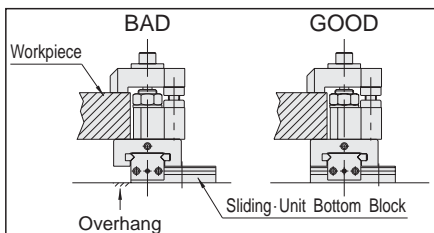
Modular
Fixture Parts

One-Touch
Clamps

Part Number	A	B	C	D	E	F	G	H	J	K	L	M	N	P
FJ40-12050S	50 to 75	80	35	26	19	21	13	19	17	20	34	15	28.5	55
FJ40-12050L		120				41							48.5	75
FJ40-16055S	55 to 80	100	45	34	24	26	17	24	22	27	36.5	18	35	68
FJ40-16055L		150				51							60	93

Part Number	Q	R	S	Clamping Force (N)	Allowable Screw Torque (N·m)	Weight (kg)
				Min . . Max		
FJ40-12050S	18	3	M12 x 1.75 - 63L	12,000 - 18,000	73	0.55
FJ40-12050L				13,000 - 21,000		1.04
FJ40-16055S	22	4	M16 x 2 - 75L	21,000 - 30,000	130	0.67
FJ40-16055L				26,000 - 37,000		1.26

Caution



The top block of the Sliding Unit must not extend beyond the edge of the bottom block when used to support a workpiece .

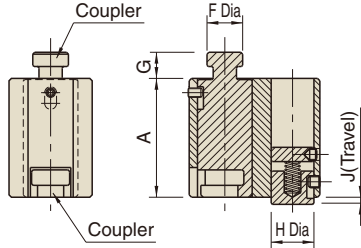
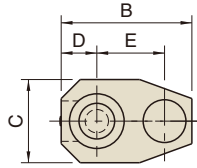
FJ41

QUICK-LOCK RISERS



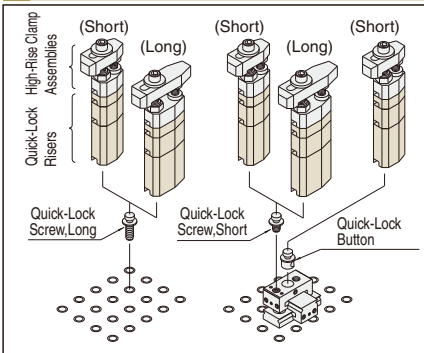
[Body]
 Anodized
 Material:S45C steel
 Material:A6061S-T6 aluminum
 Natural colored

[Others]
 Material:S45C steel
 Black oxide



Part Number	A	B	C	D	E	F	G	H	J	Proper High-Rise Clamp Assemblies	Weight (g)
FJ41-12025S	25										170
FJ41-12050S	50	55			28.5					FJ40-12050S	310
FJ41-12100S	100		35	15		15	11	18	3		590
FJ41-12025L	25										270
FJ41-12050L	50	75			48.5					FJ40-12050L	490
FJ41-12100L	100										940
FJ41-16025S	25										210
FJ41-16050S	50	68			35					FJ40-16055S	400
FJ41-16100S	100		45	18		18	13.5	22	4		760
FJ41-16200S	200										2,000
FJ41-16025L	25										340
FJ41-16050L	50	93			60					FJ40-16055L	630
FJ41-16100L	100										1,220
FJ41-16200L	200										2,600

How To Use

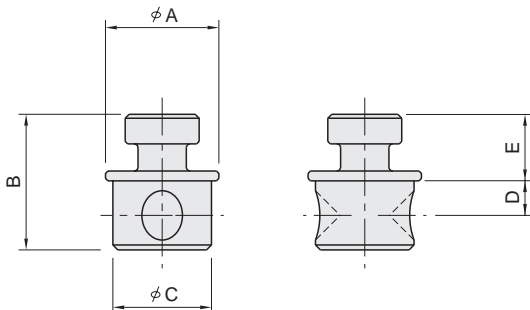


FJ42

QUICK-LOCK BUTTONS



Material:SCM435 steel
Heat treated
Black oxide finish

Modular
Fixture BasesBlank
Fixture BasesQuick-Change
Fixture BasesStandard
Fixture PartsModular
Fixture PartsOne-Touch
Clamps

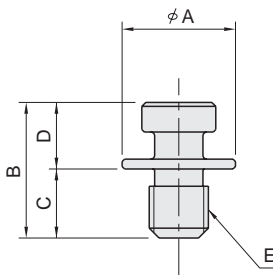
Part Number	A	B	C	D	E	Weight (g)
FJ42-12001	23	27.5	20	7	13.5	50
FJ42-16001	28	35	25	9.5	16	105

FJ42

QUICK-LOCK SCREWS, SHORT



Material:SCM435 steel
Heat treated
Black oxide finish



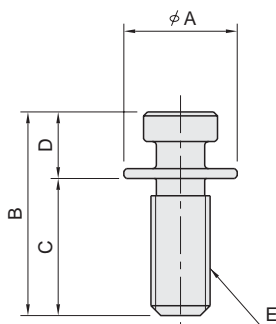
Part Number	A	B	C	D	E	Weight (g)
FJ42-12002	23	27.5	14	13.5	M12 x 1.75	30
FJ42-16002	28	35	19	16	M16 x 2	60

FJ42

QUICK-LOCK SCREWS, LONG



Material:SCM435 steel
Heat treated
Black oxide finish



Part Number	A	B	C	D	E	Weight (g)
FJ42-12003	23	43.5	30	13.5	M12 x 1.75	50
FJ42-16003	28	51	35	16	M16 x 2	80

FJ50

ADJUSTABLE SWIVEL STOPS



[Base]

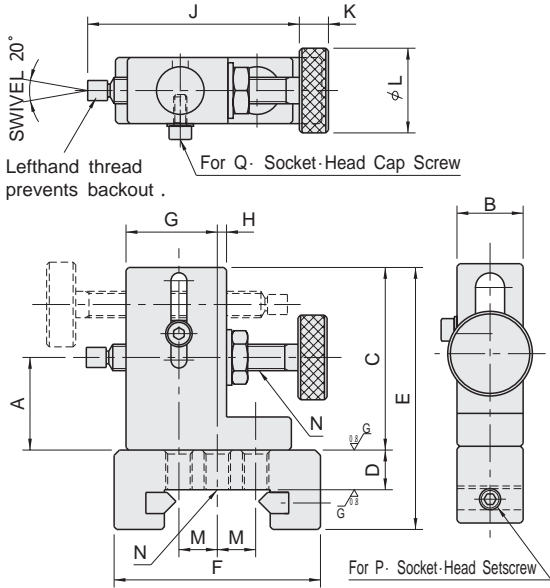
Material:S45Csteel
Heat treated
Precision ground
Black oxide finish

[Body]

Material:S45Csteel
Heat treated
Black oxide finish

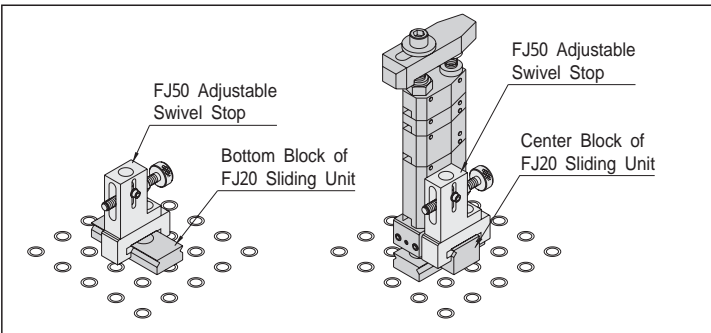
[Screw]

Material:SUM24L steel
Carburized-hardened
Black oxide finish



Part Number	A	B	C	D (±0.01)	E	F	G	H	J	K	L
FJ50-12025	25 to 55	25	69	15	98	78	34.5	3.5	80	11	32
FJ50-16030	30 to 70	30	89	20	128	98	43.5	6.5	100	13	32

Part Number	M	N	P	Q	Weight (kg)
FJ50-12025	14.5	M10×1.5	M 8×1.25	M5×0.8	0.9
FJ50-16030	18.5	M12×1.75	M10×1.5	M6×1	1.7



•Use with FJ20 Sliding Units.

Modular
Fixture Bases

Blank
Fixture Bases

Quick-Change
Fixture Bases

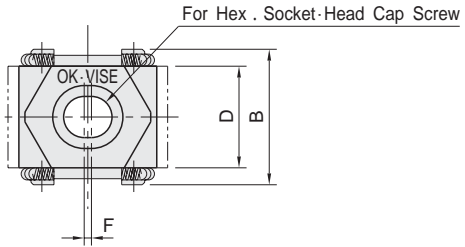
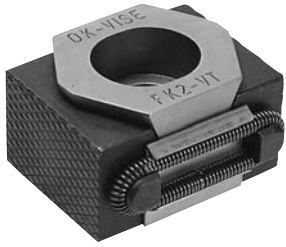
Standard
Fixture Parts

Modular
Fixture Parts

One-Touch
Clamps

DK2,FK2

OK-VISE CLAMPS

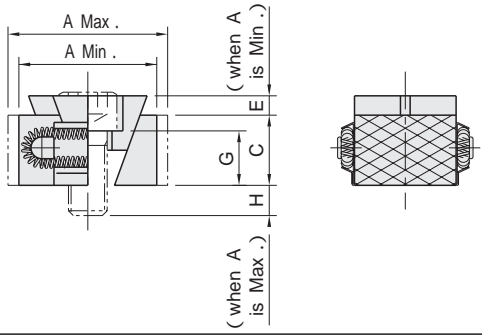


[Body]
 Material:SKD61 steel
 Heat treated
 Hardness:RC48 - 52

[Jaw]
 Material:SKD61 steel
 Heat treated
 Black oxide finish
 Hardness:RC48 - 52


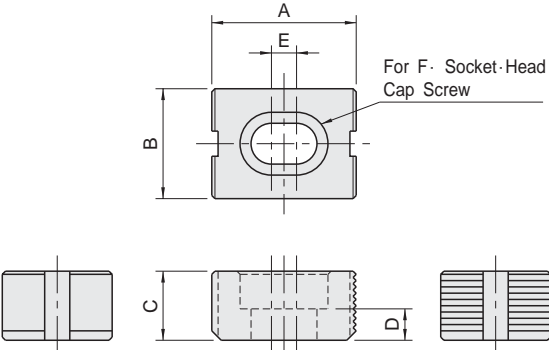
[Spring]
 Material:Stainless steel

[Side Stop]
 Material:SUS301



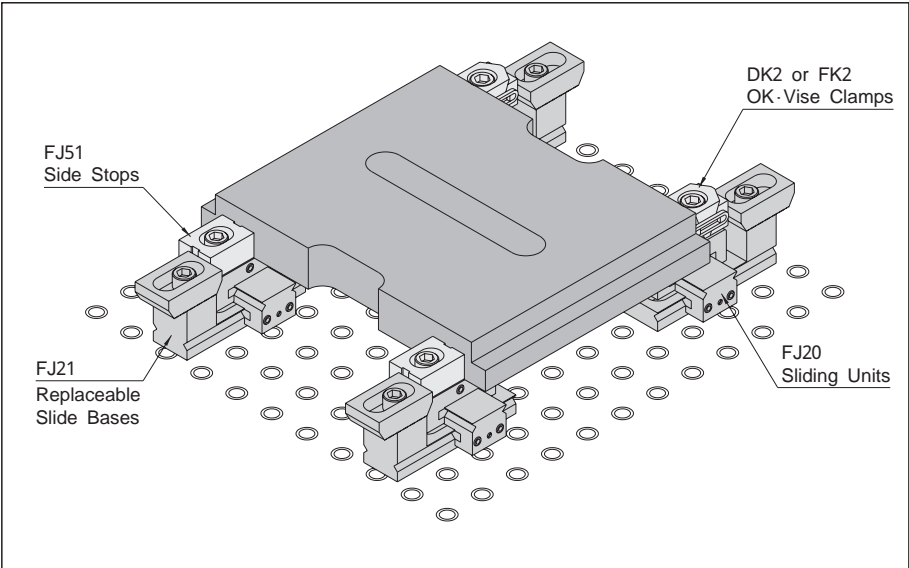
Part Number	A		B	C	D	E	F	G	
	Min .	Max .						When A is Max	When A is Min .
DK2-VT	42	49	41	22	30	4	2	5	14
FK2-VT	57	66	56	29	42	5	3	8	19

Part Number	H	Proper Cap Screws	Clamping Force (N)	Allowable Screw Torque (N·m)	Weight (g)
DK2-VT	15	M12-20L	30.000	90	180
FK2-VT	17	M16-25L	60.000	200	465

FJ51	SIDE STOPS
 <p style="margin-top: 10px;">Material: S45C steel Heat treated Black oxide finish</p>	

Part Number	A	B	C	D	E	F	Weight (g)
FJ51-12001	46	35	22	10	8	M12	210
FJ51-16001	62	45	30	14	12	M16	490

How To Use



Modular Fixture Bases

Blank Fixture Bases

Quick-Change Fixture Bases

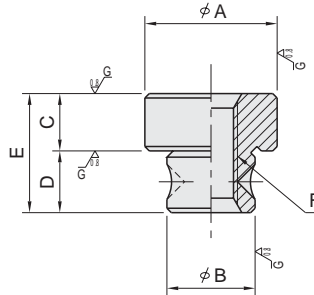
Standard Fixture Parts

Modular Fixture Parts

One-Touch Clamps

FJ55

LOCATING ADAPTORS

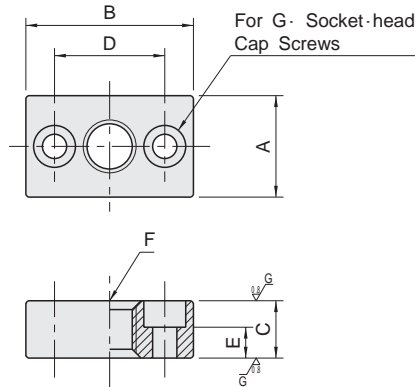


Material:S45C steel
Heat treated
Precision ground

Part Number	A	B (f7)	C (±0.01)	D	E	F	Weight (g)
FJ55-12030	30	20	13	14	27	M12 x 1.75	80
FJ55-16040	40	25	17	19	36	M16 x 2	190

FJ60

RISER PADS



Material:S45C steel
Heat treated
Black oxide finish
Precision ground

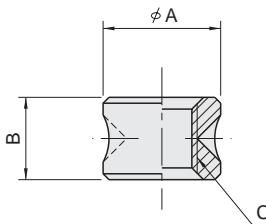
Part Number	A	B	C (±0.01)	D	E	F	G	Weight (g)
FJ60-12013	23	38	13	25	7	M12 x 1.75	M5	70
FJ60-16017	30	48	17	32	10	M16 x 2	M6	150

FJ70

ROUND ADAPTORS



Material:S45C steel
Heat treated
Black oxide finish



Modular
Fixture Bases

Blank
Fixture Bases

Quick-Change
Fixture Bases

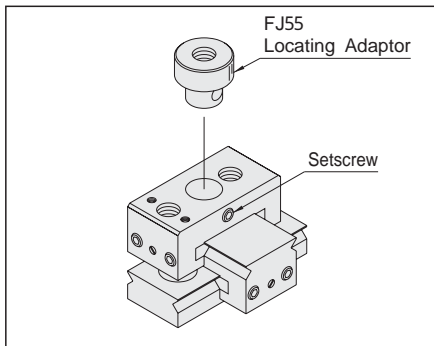
Standard
Fixture Parts

Modular
Fixture Parts

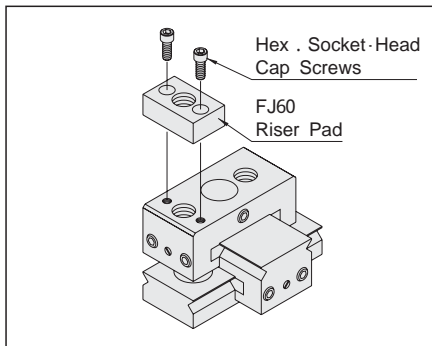
One-Touch
Clamps

Part Number	A	B	C	Weight (g)
FJ70-12001	20	14	M12 x 1.75	20
FJ70-16001	25	18	M16 x 2	40

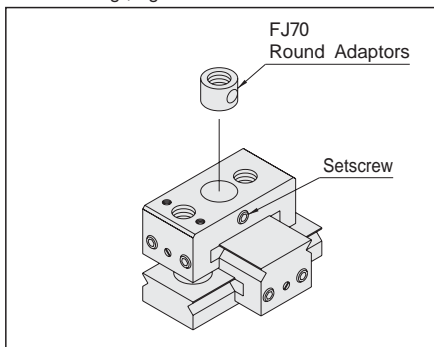
How To Use



For fastening , tighten the setscrew .



Fasten to the Sliding Unit using cap screws .



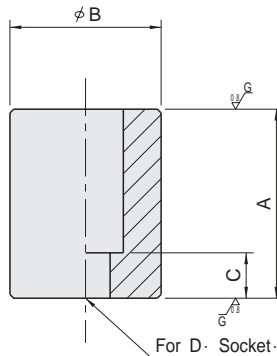
For fastening , tighten the setscrew .

BJ300

SUPPORT CYLINDERS



Material:S45C steel
Heat treated
Black oxide finish
Precision ground
Hardness:RC39 · 45



For D · Socket-Head Cap Screw

Part Number	A (±0.01)	B	C	D	Weight (g)
BJ300-12050	50	40	12	M12	420
BJ300-12063	63				530
BJ300-16063	63	50	15	M16	810
BJ300-16080	80		35		1,000

BJ330

SCREW JACKS

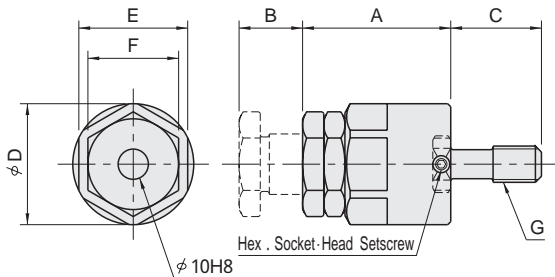


[Body]

Material:S45C steel
Black oxide finish

[Bolt]


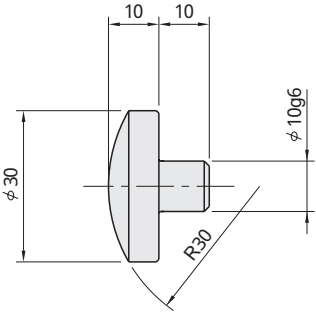
Material:SCM435 steel
Heat treated
Black oxide finish



Hex · Socket-Head Setscrew

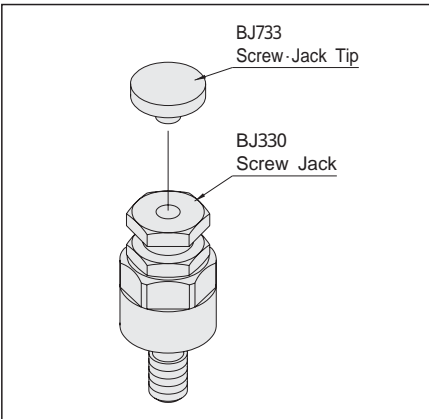
Part Number	A	B	C	D	E	F	G	Load Capacity (N)	Weight (g)
BJ330-12040	40	10	30	40	36	30	M12 x 1.75	31,800	350
BJ330-12050	50	20							420
BJ330-16050	50	20	30	40	36	30	M16 x 2	31,800	430
BJ330-16070	70	40							580

· A radius Screw-Jack Tip is available . Use with Riser Cylinders for additional height .

BJ733	SCREW-JACK TIP
 <p>Material:S45C steel Heat treated Black oxide finish</p>	

Part Number	Weight (g)
BJ733-10100	50

How To Use



Modular
Fixture Bases

Blank
Fixture Bases

Quick-Change
Fixture Bases

Standard
Fixture Parts

Modular
Fixture Parts

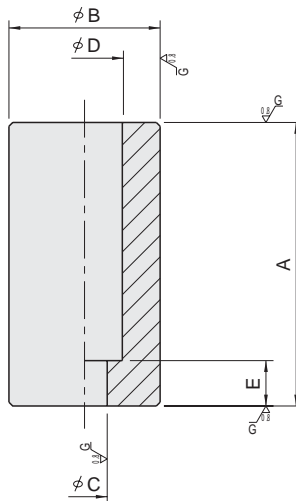
One-Touch
Clamps

BJ400

LOCATING CYLINDERS

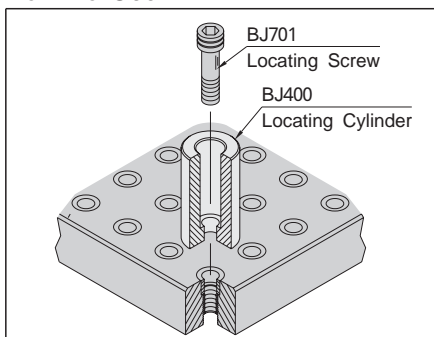


Material:S45C steel
Heat treated
Black oxide finish
Precision ground
Hardness:RC39 · 45



Part Number	A (± 0.01)	B (± 0.01)	C (H7)	D	E	Proper Locating Screws	Weight (g)
BJ400-12075	75	40	12	20	12	BJ701-12045	570
BJ400-12100	100	50			22	BJ701-12055	1,330
BJ400-16075	75	50	16	26	15	BJ701-16055	880
BJ400-16100	100				25	BJ701-16065	1,190

How To Use



Locating Screws allow locating and fastening Simultaneously .

Modular
Fixture Bases


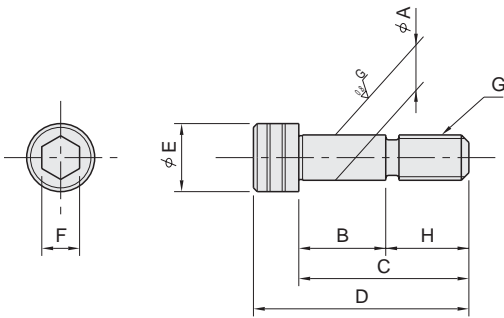
Blank
Fixture Bases

Quick-Change
Fixture Bases

Standard
Fixture Parts

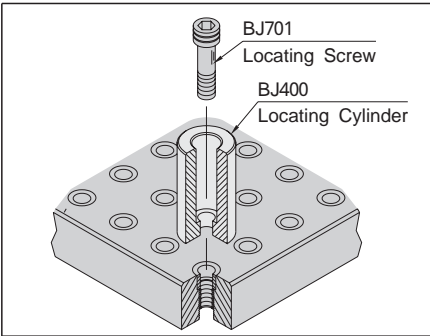
Modular
Fixture Parts

One-Touch
Clamps

<h1>BJ701</h1>	<h2>LOCATING SCREWS (Accurate)</h2>
	
<p>Material:SCM435 steel Heat treated Black oxide finish Precision ground</p>	

Part Number	A ($\begin{smallmatrix} 0.005 \\ -0.013 \end{smallmatrix}$)	B	C	D	E	F	G	H	Weight (g)
BJ701-12045	12	23	45	57	18	10	M12 x 1.75	22	52
BJ701-12055		33	55	67					59
BJ701-16055	16	30	55	71	24	14	M16 x 2	25	120
BJ701-16065		40	65	81					134

How To Use



Locating Screws allow locating and fastening Simultaneously .